# **Technical Data**

HC 487 Electric – Vacuum – Unit



water is our element



# **Application**

Construction Industry - General Industry - Municipalities

- Conveying of ground water
- Wellpoint dewatering
- Vacuum consolidation

Elements	Parameter		Unit	Value	
			HC 487/		
			15	25	
	Voltage		V	400 50 82	
	Frequency		Hz		
	Sound power level	LWA	dB		
	Sound pressure 7/10 m	LPA	dB(A)	56/53	

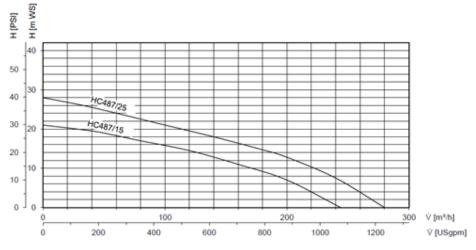
Water Pump	Flow	$V_{max}$	m³/h	244	280
	Head	$H_{\text{max}}$	m WS	21	28
	Connection	DN <sub>s</sub> / DN <sub>D</sub>	mm	2 x 108 V	2 x 159 V 1)
	Solid size max.	Ø	mm	10	

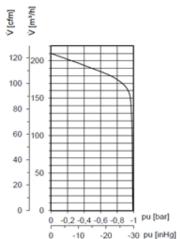
Vacuum Pump	Flow	Ÿ	m³/h	210
	Vcuum	pu	bar	-0,98

Motor	Power consumption	$P_N$	kW	5,5	7,7
		P <sub>max</sub>	kW	11,0	15,4
Dimensions	Length x width x height	lxwxh	mm	1895 x 1650 x 1400	
Weight		m	kg	631	645

<sup>1)</sup> Connection 108 V available on request

## **Performance Chart**





## **Function**

The fully automated principle of the HC 487 makes it possible to lower a particularly large number of long wellpoints. Two rotary vane vacuum pumps run continuously, enabling water and air to be efficiently separated. As soon as the boiler is full, the water is drained by the two high-quality submersible pumps.

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# **Features**



### **Vacuum Chamber**

HÜDIG vacuum boilers are hot-dip galvanised as standard and therefore offer optimum protection against corrosion. Large boiler volumes ensure that the water and vacuum generators are switched on less frequently.

This results in improved efficiency and a longer service life for the entire unit.



#### **Waste Water - Submersibles**

If a filter jacket is defective or open dewatering is in operation, this is no proble HÜDIG electric vacuum units. Our high-quality submersible waste water pump designed to reliably pump even water containing sand, thus preventing premate failure. An additional advantage is their dry-running reliability, which guarantee operation even under difficult conditions. An absolute advantage!



#### **Switch Cabinet**

The water or vacuum generators are switched on or off via an electrode syster type of control has the advantage over a selector disc float control that it is also insensitive in the long term. The electrical components used are standard come components. This ensures a rapid supply of spare parts in the event of a break A so-called phase sequence relay ensures that the electric motors are always operated in the correct direction of rotation!



### **Vacuum Pump**

The oil-lubricated rotary vane vacuum pumps from Hüdig offer numerous advantages. They are robust, low-maintenance and can achieve a very high vacuum of up to -0.99 bar. This means that filter lances of over 7 metres can be used.